

# Big Harris 1

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Bench without backrest, consisting of two galvanized and polyester powder-coated supports in sheet steel, a double perimeter frame in ribbed hardwood and a hardwood seat. The ribs under the seat are made of stainless steel sheet. All wooden planks are treated with water-based pigmented impregnation. The seats can be installed individually or in composition.

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**Variant code:** 0015304o

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**Size and weight:** Width 806mm  
Length 1076mm  
Weight 96kg  
Seat Height 420mm

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**Materials:** Polyester powder coated steel treated against corrosion\*  
+  
Hardwood  
+  
Stainless steel (ribs)

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**Finishes:** Polyester powder coated steel in wrinkled finish  
+  
Hardwood with water-based pigmented impregnation  
+  
Brushed stainless steel

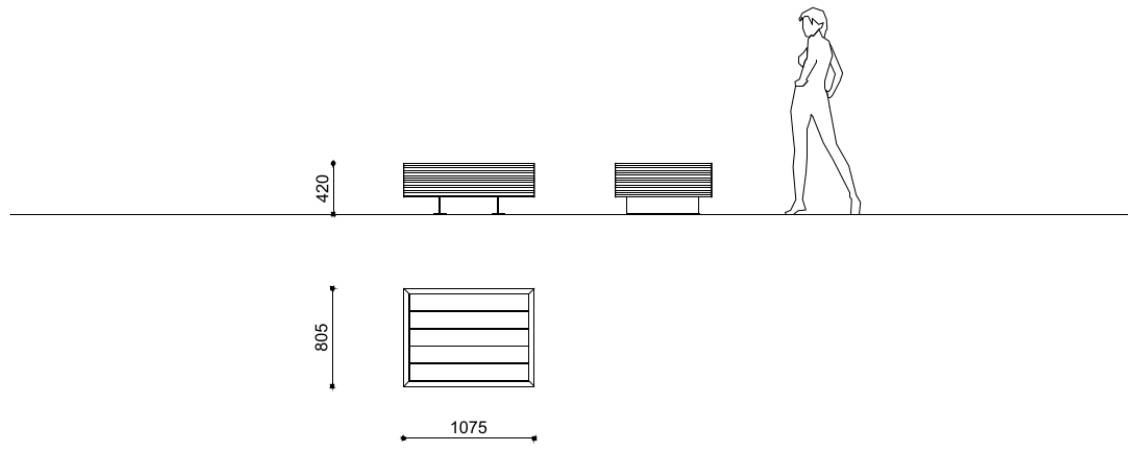
Color:  
to be chosen from Metalco standard colour range

Finishes:

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**Fixing:** Pre-drilled for anchors

Technical drawing:



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# POWDER COATED STEEL - POWDER COATED ALUMINUM

For every steel product and component, we choose the most suitable raw materials and treatments based on our production cycle and the needs of each design.

Our steel treatments include hot-dip galvanization, cold galvanizing, Sendzimir galvanization, cataphoresis and primer coating.

For our aluminum products and components, we use aluminum in sheet or in extrusion or in casting.

Then we powder coat steel, stainless steel, and aluminum with polyester powder, in accordance with EN ISO 12944-2.

We offer a wide range of standard RAL colors with wrinkled finish with different levels of texture. Only when customization through stickers, pad printing or serigraphy is provided, for technical reasons, their finish will be smooth matte or smooth glossy, depending on the technical feasibility.

We also offer the exclusive SABLÈ' colours, with a peculiar metallic wrinkled texture.

Upon request, different treatments and customizations are available, such as powder coating with non-standard RAL colors, and/or with smooth matte and smooth glossy finishes, and/or anti-graffiti treatment.

If required, the powder coating process can be certified Quality Steel.

## RAL



## SABLÈ



The mentioned RAL and SABLÈ colours should be considered only illustrative.

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## STAINLESS STEEL

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For our stainless steel products and components, we normally use AISI 304 or 304L stainless steel, but in case of installation in highly aggressive conditions we recommend requesting AISI 316 stainless steel.

Our stainless steel is usually brushed or shotblasted, depending on the technical features of the product.

Electropolishing treatment is also available, upon request.

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BRUSHED



SHOTBLASTED



## WOOD

We use different types of wood for our products, including hardwood, thermotreated pine wood\* or Okumè wood.

The hardwood is provided with a water-based pigmented impregnation treatment.

Upon request, hardwood can be left natural/untreated.

Pine wood\* undergoes heat treatment, which allows to obtain a material with a longer life cycle, greater resistance to weathering and decay, greater solidity and dimensional stability.

On request, it can be supplied with a water-based pigmented impregnation treatment.

Okumè wood products are always supplied with a water-based varnish.

Thermotreated pine and hardwood can be supplied with FSC certificate on request.

\*Thermo-treated pine wood has knots of varying sizes.



THERMO-TREATED PINE



UNTREATED HARDWOOD



THERMO-TREATED PINE WITH PIGMENTED IMPREGNATION



HARDWOOD WITH PIGMENTED IMPREGNATION



VARNISHED OKUMÉ PLYWOOD



VARNISHED OKUMÉ

